# **FESTFLOOR Life**

# Decorative multicolored microcement floor system for indoors



### **DESCRIPTION**

**FESTFLOOR Life** is a polymer-cement system for creating seamless surfaces on existing substrates such as: cement screed, anhydrite screed, ceramic tiles, OSB boards, etc. Its functionality and unique appearance make it ideal for apartments, houses, shops, exhibitions, hotels and restaurants. **FESTFLOOR Life** is also suitable for the production of floors, walls, ceilings, as well as cladding of furniture and countertops.

APPLICATION AND USES	ADVANTAGES
<ul> <li>Floors in flats, restaurants, offices, etc.</li> <li>Ceilings with seamless faux concrete finish</li> <li>Thanks to its water resistance and high impermeability to liquids and vapor, it is suitable for bathrooms and showers</li> <li>Walls in flats and houses</li> <li>Stylish finishing of furniture, door and kitchen countertops</li> </ul>	<ul> <li>High adhesion to any surface</li> <li>Total thickness 1,5-2mm</li> <li>Water-resistant</li> <li>Resistant to UV rays</li> <li>High resistance to rubbing/wear</li> <li>Easy to clean and maintain.</li> <li>Endless patterns, textures, designs</li> <li>Infinite combination of colors</li> <li>Fast and easy to apply</li> </ul>

#### **FESTFLOOR Life**

#### Basic system:

- FEST Grunt primer
- Two-component decorative multicolored microcement floor system: **FEST Liquid** and **FEST Powder**
- FEST Color liquid pigment
- Sealing PU FEST 2K, extremely durable, polyurethane-based sealer for maximum floor protection.

#### SUBSTRATE PREPARATION

The substrate should be firm and free of moisture. The substrate concrete strength class should be at least C16/20 (B20). The concrete substrate must be sound and of sufficient compressive strength with a minimum pull off strength of 1 N/mm2. Substrate humidity cannot exceed 3%.

# **PACKAGING**

**FESTFLOOR Life** is available in packages:

- Kit 3,5 kg 1 kg FEST Liqud and 2,5 kg FEST Powder
- Kit 17,5 kg 5 kg **FEST Liquid** and 12,5 kg **FEST Powde**r
- Liquid pigment FEST Color is available in packages of 100 ml and 200 ml.
- In addition, FEST Liquid is available in packages of 1 kg, 5 kg.

### **CLEANING OF TOOLS**

Cleaning of tools should be carried out with water and, if the material dries on the tool, it should be removed with sandpaper.









For anhydrite screeds, residual moisture must not exceed 0.5% CM for screeds without underfloor heating and 0.3% CM for screeds with underfloor heating.

#### Waterproofing system should be used in wet zones.

Before the application on the floor surfaces, the floor heating must be tested and turned of 72 hours before application of **FESTFLOOR Life**. In case of weak foundations, they should be reinforced. To protect the concrete screed against the transmission of cracks, it is recommended to use the **FESTFLOOR Base** together with a fiberglass mesh. The surface shall be free of dirt, oil, grease, laitance and other contaminants that may act as bondbreakers. All unsound concrete should be removed to ensure a good bond. Mechanically clean the surface by shotblasting to allow proper bonding. Weak concrete substrate must be removed and surface defects such as blow holes and voids must be fully exposed. Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

Coat concrete surface with **FEST Grunt** and leave to dry. Use 1 or 2 coats depending on your needs. Interval between coats should be not less than 2-4 hours. For non-concrete substrates as OSB boards or tiles use **FEST Kontakt** together with the fiberglass mesh to strengthen the substrate. Wait 4-6 hours between the application of subsequent layers. Spread the mixed material evenly with a trowel.

#### MIXTURE PREPARATION

**FESTFLOOR Life** two-component polymer modified cementitious coating is supplied in prepackaged form: white cementitious powder and liquid polymer. The mixture should be mixed at a ratio of 1 part of liquid polymer to 2.5 to 3.5 parts of white powder. We recommend the use of digital scale to weight the components. The temperature before any mixture and laying of the material should be between 15°C and 25°C. Do not use in the case of extreme temperatures or in windy conditions. Before commencing work, make sure to provide good lighting of the room. Avoid drafts. Other construction works that cause the formation of dust and other contaminants that can move should be discontinued. Liquid polymer should be stored before and during application in a cool, dark place.

Prior to application, mix it for 3 minutes using a slow speed drill fitted with a mixing paddle. When mixing the ingredients, it is recommended to gradually add the powder to the polymer and mix continuously. This will avoid caking the material. The whole should be stirred for 3 minutes to a homogeneous mass.

# CLEANING AND FLOOR MAINTENANCE

**FESTFLOOR** Life floors are decorative floors, so you should pay special attention to its use and care:

- use water for daily cleaning;
- we recommend placing felt pads under furniture - chairs, tables, etc. to evenly load objects and reduce scratches;
- remove spilled substances and other impurities immediately after soiling, especially during the first period of using the floor;
- remove harder dirt with a neutral pH floor cleaner, e.g. FEST Cleaner;
- not use products with low PH and those that may cause discoloration;
- before using a new product for cleaning, it is recommended to make a test in an invisible place.

For more information, see the instructions for the use of decorative coatings made of Festfloor microcement.

#### SAFETY AND HEALTH

Product for professional users only. Read technical sheets of all components of the svstem on www.festfloor.com. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. In case of contact with skin, wash thoroughly with soap and water. If ingested, seek immediate medical attention. Do not induce vomiting. Wear gloves and goggles when handling and applying the product. In open spaces, special protection is not required. In closed enclosures, provide fresh air with a system of appropriate ventilation. Use breathing mask.

#### **STORAGE**

The products included in the **FESTFLOOR Life** system can be stored for 12 months in originally closed packaging and in a dry place at temperatures from +10°C to +25°C away from heat sources. Protect against frost.









Mixed microcement open time is proximately 1 hour, do not mix more material than you can apply.

#### COLORING

Decorative multicolored microcement floor system FESTFLOOR Life comes in two components: dry white mass and liquid polymer which, when mixed, give a beige color. For other colors, use **FEST Color** pigments. A sufficient quantity of coloured polymer needs to be prepared to cover the entire applied surface. For this purpose, FEST Color should be poured into the liquid polymer according to the colour chart or the previously established proportions. Both components - liquid polymer and FEST Color - should be mixed for 3 minutes in order to complete dissolution of the pigment in the polymer.

- For colours S1-S5 and FL01-FL11, the whole pack of 200ml should be poured into 5l of component B of FESTLiquid.
- For colours S6 and FL12 pour the entire two 200ml packs into 5l of FESTLiquid B.

#### APPLICATION

You should prepare the amount of mass so that it is enough for application all over the surface. Spread the entire surface using trowel and other metal tools for a thickness of no more than 1 mm. The application should be executed with fast, vigorous movements in different directions depending on the expected effect. Subsequent batches of material should be applied wet to wet, moving from the windows towards the exit. Do not make work breaks during application. After about 4 hours, when the material is completely tied and dry, grind the floor with single disc floor grinder (sanding machine) with 60-120 grit sandpaper (depending on the desired effect). Hard-to-reach areas (corners, walls, etc.) should be sanded with eccentric hand grinders. The surface should be vacuumed. Then proceed to the next layer application like the first one. During work, it is recommended to use shoe covers to avoid dirt on the floor. Once the last coat has dried, sand it with a single disc floor grinder (sanding machine) with 80-grit sandpaper or more (depending on the desired effect). After the last coat, leave the floor for 4-6 hours to dry completely. After this time you can proceed to sealing...

# **SEALING**

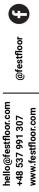
The surface must be perfectly hardened, load-bearing, dry, clean and free of dust, waxes and oils. The container with **PU FEST 2K** sealer should be well shaken. Add hardener as indicated on the package. The hardener in a ratio of 5:1 (5 parts by weight of component A: 1 part by weight of component B) is poured into the container with varnish and mixed thoroughly. Then add 10% water in relation to the whole weight of components A and B (e.g. 5kg of component A + 1kg of component B + 0.6kg of water) and mix. Leave the container open for about 10 minutes, then mix again. Apply with a high-quality roller with a bristle length of min. 8 mm. The second layer of PU FEST 2K sealer can be applied after 4 hours without the need to sand or after 24 hours after sanding the surface with 220 grit sandpaper. Do not apply PU FEST 2K sealer on damp substrates and during the hottest hours of the day, when weather conditions are not favourable. In addition, in places exposed to increased pedestrian traffic, water and dirt, you can use FESTPrimer undercoat or 3K PLUS additive. These products are not mandatory, the PU FEST 2K sealer itself provides high resistance. Additional products are used to extend the service life of the sealer.

- The surface is dry and can be touched and other work carried out after about 12 hours.
- Fully cured after 7 days.
- Water resistance after 7 days.
- High humidity and low temperature as well as poor ventilation can extend the time given.

The usage instructions refer to conditions: 22°C and 50% humidity. Lower temperatures and higher humidity can increase the drying time of the products.











# **ADDITIONAL INFORMATION - CONSUME**

No.	LAYER	MATERIAL	CONSUME
1	Existing concrete substrate	-	-
2	First layer of primer [second layer optional]	FEST Grunt	Approx 0,1-0,3 kg/m <sup>2</sup>
3a	Base layer [optional]	FESTFLOOR Base	Approx 1-1,2 kg/m <sup>2</sup>
4	Fiberglass mesh [optional]	Mesh	-
3b	Base layer [optional]	FESTFLOOR Base	Approx 0,8-1,0 kg/m <sup>2</sup>
5a	First layer of FESTFLOOR Life microcement	FESTFLOOR Life	Approx 0,7-1,0 kg/m <sup>2</sup>
5b	Second layer of FESTFLOOR Life microcement	FESTFLOOR Life	Approx 0,5-0,7 kg/m <sup>2</sup>
6	Sealing – sealer	PU FEST 2K, PU FEST Turbo	Approx 0,12 kg/m <sup>2</sup>
7	Sealing – sealer additive [optional]	3K Plus	Approx 0,01 kg/m²

# FLOOR CROSS SECTION LAYERED SCHEME

